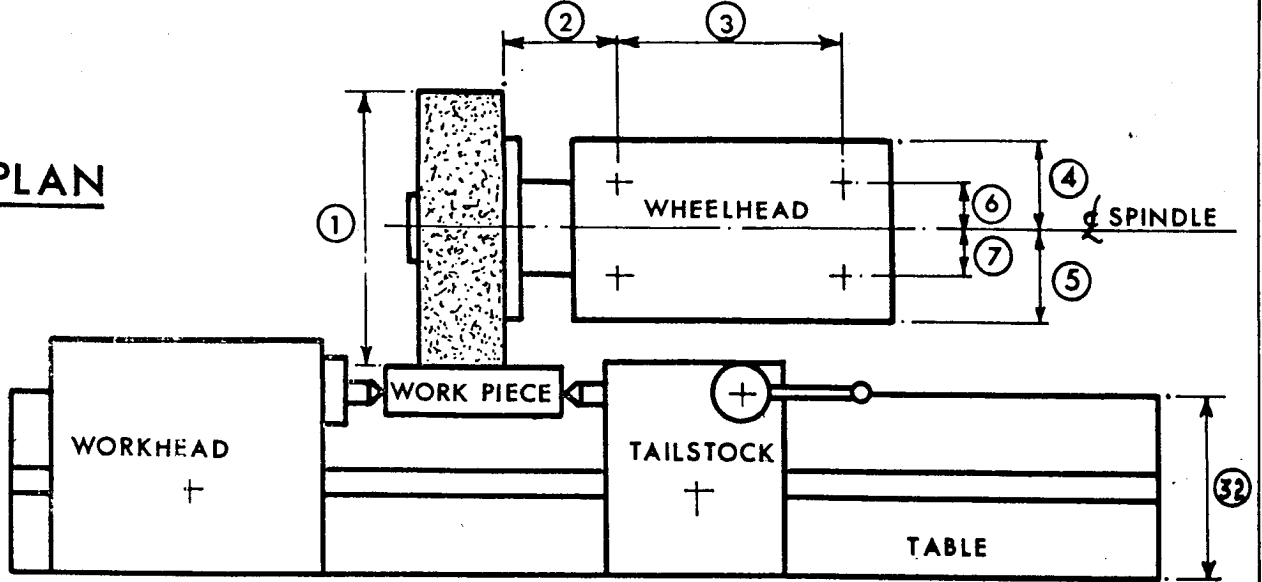


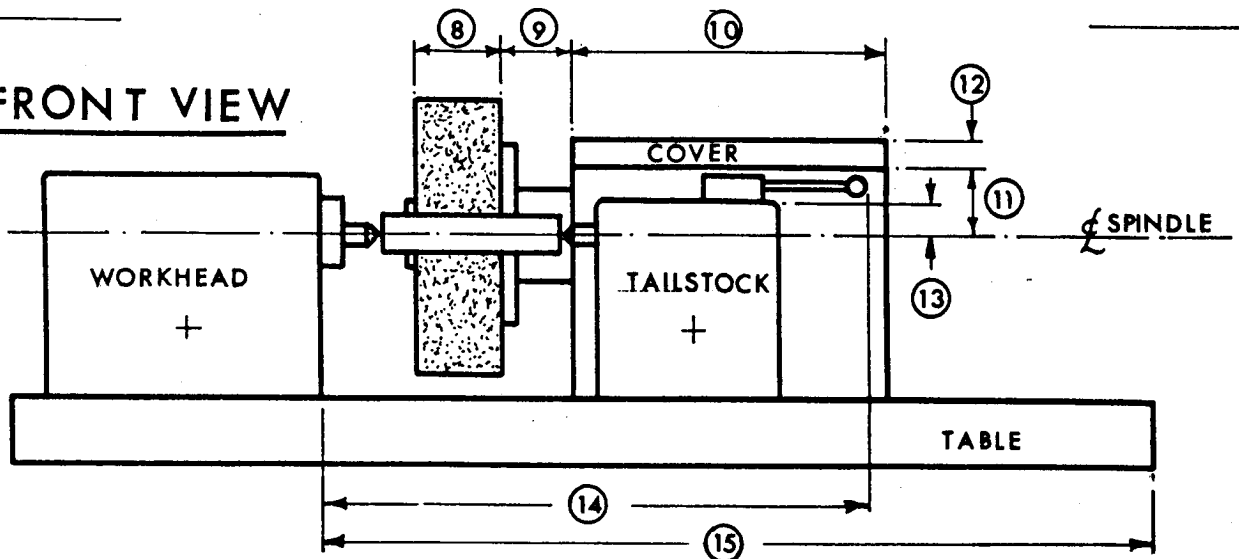
MAKE OF GRINDING MACHINE	
TYPE OF GRINDING MACHINE	
MODEL OF GRINDING MACHINE	
SERIAL NO. OF GRINDING MACHINE	
DIRECTION OF WHEEL ROTATION	
DIAFORM APPROACH ANGLE	
POSITION OF OIL FILLER AND ANY OBSTRUCTION ON SPINDLE HEAD	
COMPLETE SPECIFICATION OF ALL EXISTING SCREW HOLES, DOWELS, TENONS, TEE SLOTS, IN SPINDLE HEAD AND SPINDLE HEAD COVER	
WORKING TEMPERATURE OF GRINDING WHEEL SPINDLE BEARINGS	
WORKPIECE SPECIAL FEATURES AND MATERIAL SPECIFICATION	
IS THERE ANY OBJECTION TO THE WHEELGUARD BEING MODIFIED? (IF NECESSARY)	
AIR SUPPLY 50-80 LBS PER SQ INCH 5-6 KG PER SQ CM FOR DIAFORM MODEL 14 ONLY	

No.	DIMENSIONS	No.	DIMENSIONS	No.	DIMENSIONS
1		13		25	
2		14		26	
3		15		27	
4		16	Degrees	28	
5		17		29	Workpiece ϕ
6		18	Electric Motor	30	
7		19		31	
8		20		32	
9		21		33	Degrees
10		22		34	
11		23		35	
12		24		36	

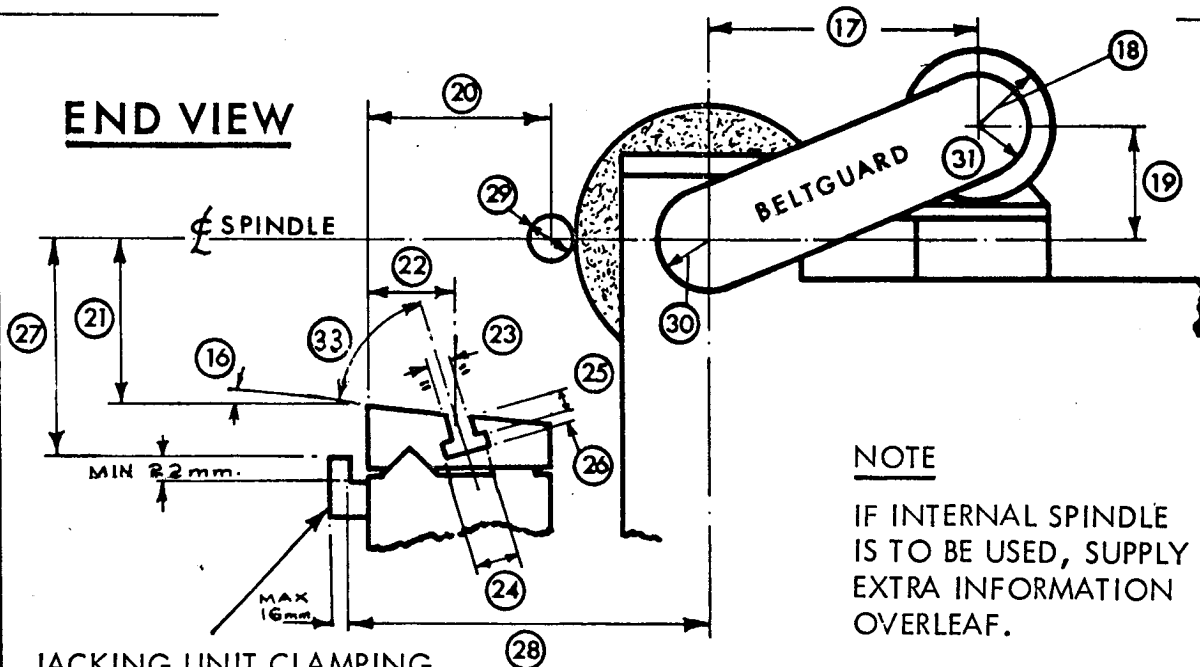
PLAN



FRONT VIEW



END VIEW



NOTE

IF INTERNAL SPINDLE IS TO BE USED, SUPPLY EXTRA INFORMATION OVERLEAF.

JACKING UNIT CLAMPING
FLANGE-DIAFORM MODEL
14 ONLY